

# Audiovisual Cart Lectern Base

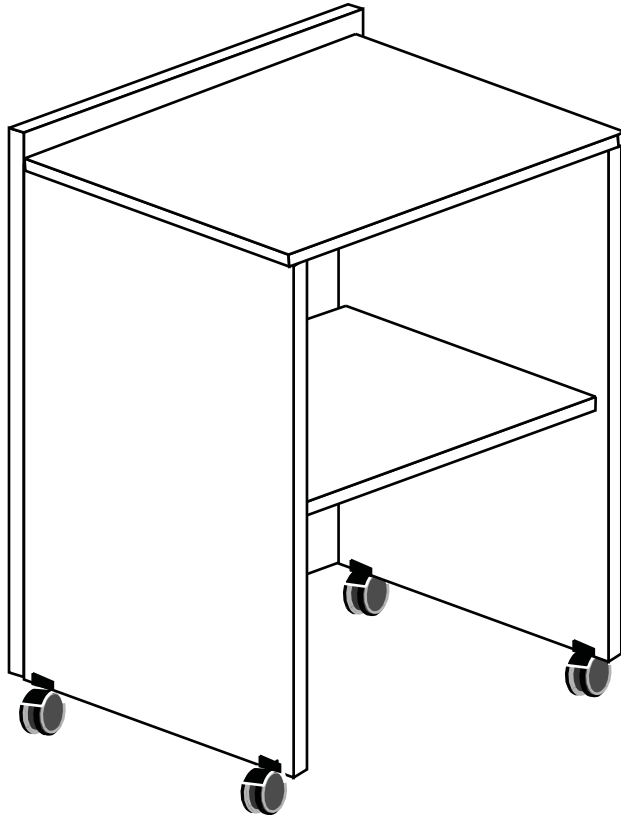
VF50060C (oak) • VF50061 (walnut) • VF50267 (mahogany)

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Assembly Instructions

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## Assembly Preview

Use caution during assembly, unbanded edges can be sharp and may chip if mishandled

Remove staples (if any) from carton and use carton to set parts on during assembly

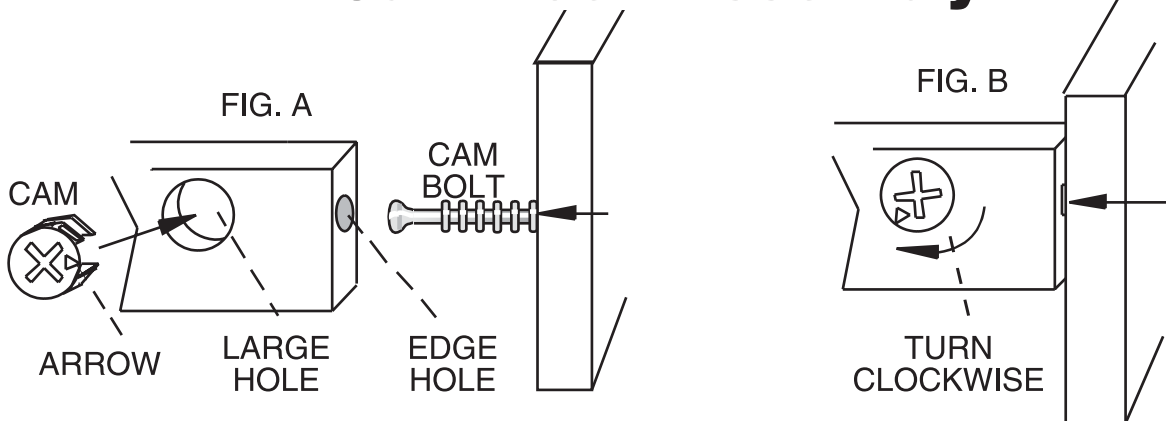
Page two of this instruction sheet contains an illustrated parts list and phone number to call in case of missing hardware. The parts list also contains drawings of the screws and other hardware as an easy identification guide

### Tools Required:

- #2 Phillips Screwdriver - Cam Bolt
- #6 Flat Screwdriver - Cam
- Hammer

POWER TOOLS ARE NOT RECOMMENDED

## Cam Lock Assembly

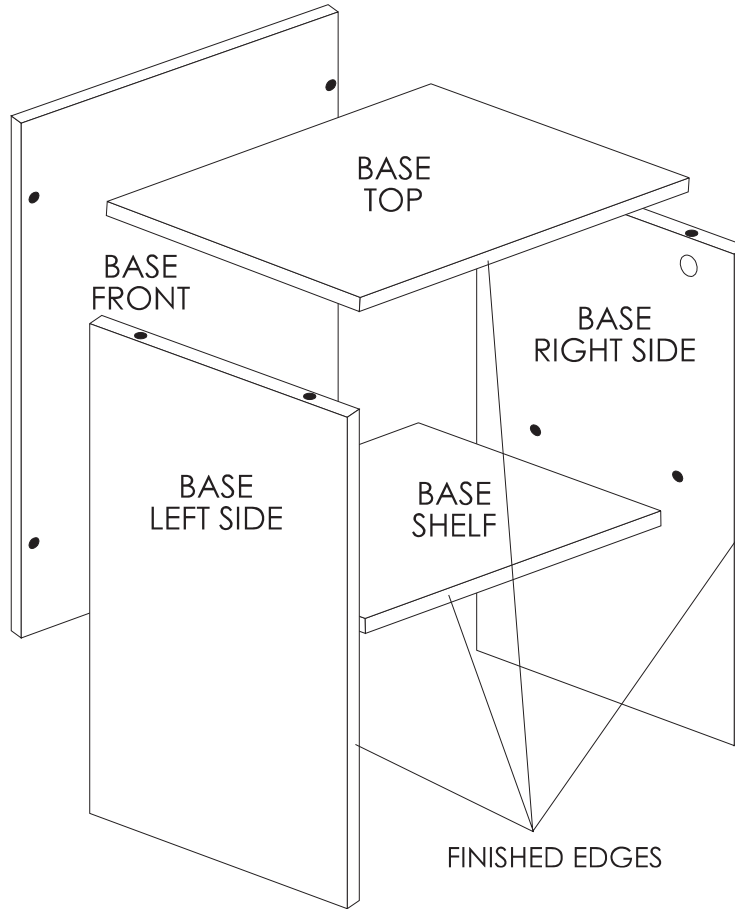


Insert CAM with arrow pointing to edge hole, into large hole in face of panel as shown in FIG. A

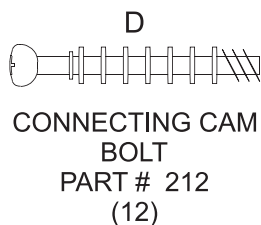
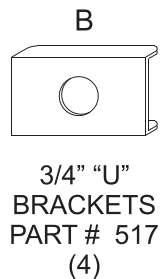
Fully insert CAM BOLT, installed on adjoining panel, into edge hole as shown in FIG. A and FIG. B

Turn CAM clockwise 1/3 rotation to lock panels together. FIG. B. For additional security, CAM may be turned another 1/4 turn

# Hardware & Parts List



WOOD PART LIST		WOOD PART SIZES		WOOD PART NUMBERS BY COLOR		
QTY	NAME	WIDTH	LENGTH	OAK	WALNUT	MAHOGANY
1	FRONT	21-1/8"	X 31-3/4"	60COAK-FRONT	61CWAL-FRONT	267CMAH-FRNT
1	LEFT SIDE	16-3/4"	X 30-1/4"	60COAK-LSIDE	61CWAL-LSIDE	267CMAH-LSID
1	RIGHT SIDE	16-3/4"	X 30-1/4"	60COAK-RSIDE	61CWAL-RSIDE	267CMAH-RSID
1	SHELF	15-3/4"	X 19-1/2"	60COAK-SHELF	61CWAL-SHELF	267CMAH-SHLF
1	TOP	16-3/4"	X 21-1/8"	60COAK-TOP	61CWAL-TOP	267CMAH-TOP



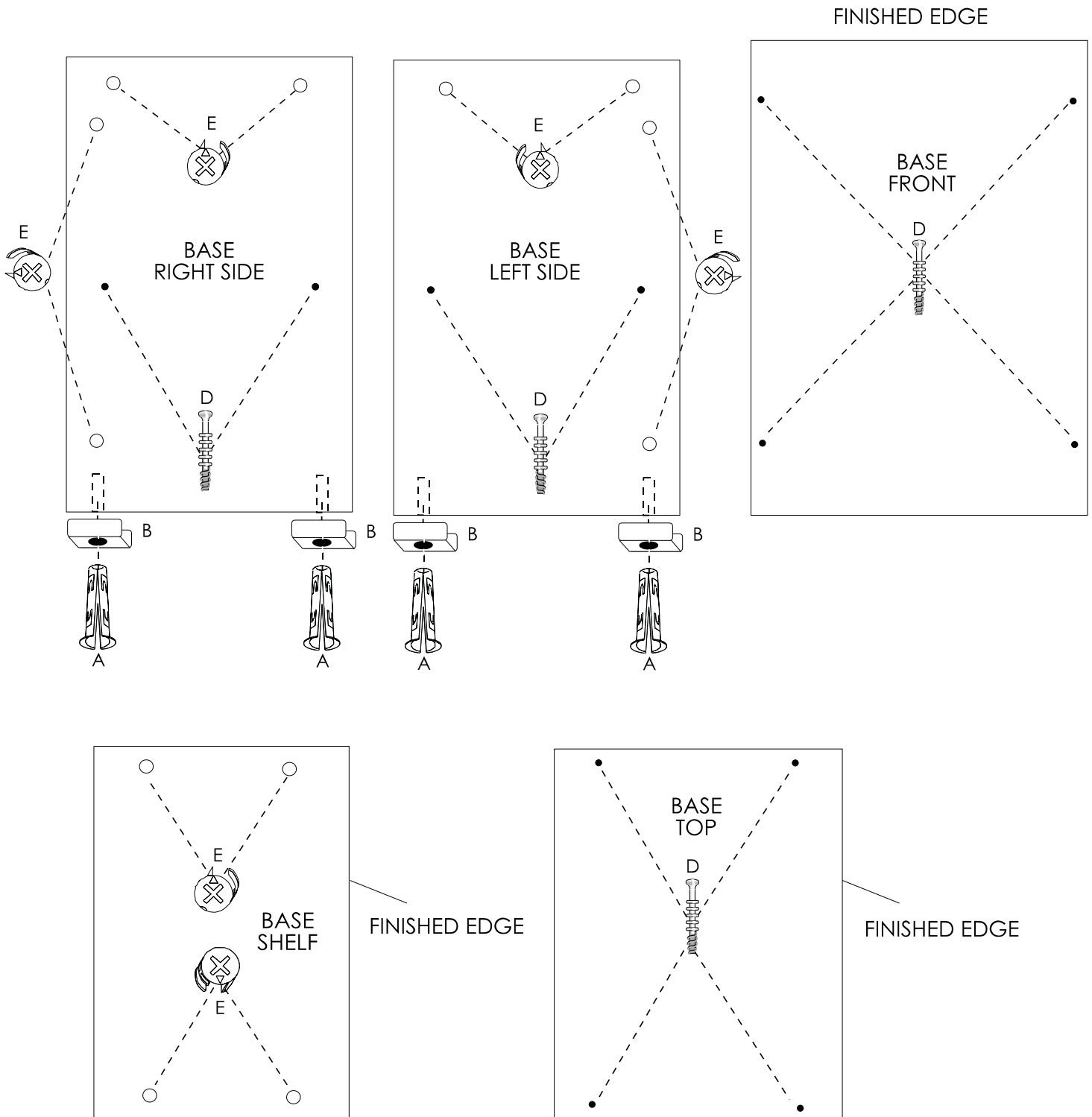
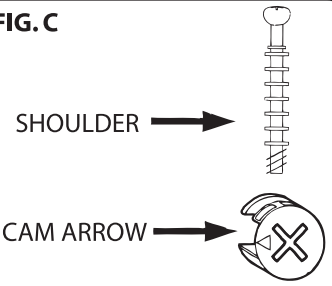
# 1

## BEGIN ASSEMBLY BY INSTALLING HARDWARE AS SHOWN BELOW

The LETTERS next to the hardware shown refer to the same letters next to the hardware in the Parts List.

Cams are inserted with CAM ARROWS pointing to the corresponding edge with the edge hole as shown in FIG. C.

FIG. C



# 2 Assembly of Cabinet

NOTE: THE ARROW ON THE CAM MUST POINT TO THE CAM BOLT AS PANELS ARE ALIGNED FOR FASTENING. DO NOT PUT STRESS ON VERTICAL PANELS DURING ASSEMBLY. KEEP PANELS SUPPORTED DURING FASTENING. WHENEVER POSSIBLE, USE 2 PEOPLE FOR ASSEMBLY.

Align and attach **BASE RIGHT SIDE** TO **BASE SHELF** as shown in FIG. 2A. NOTE: ALL finished edges face the floor. Tighten CAMS.

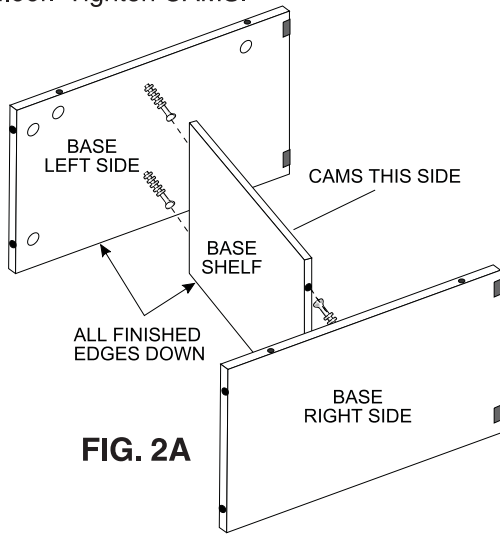
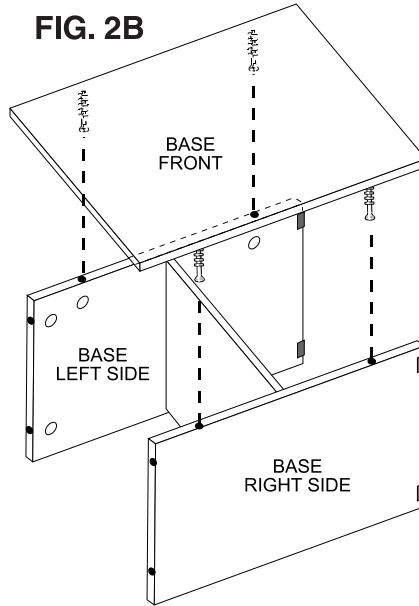


FIG. 2A

FIG. 2B



Align and attach **BASE LEFT SIDE** to **BASE SHELF**. Tighten CAMS. Align and attach **BASE FRONT** to top edge of assembled parts as shown in FIG. 2B. Tighten CAMS on **SIDES** by working under **BASE FRONT**.

Align and attach (4) **CASTERS** to bottom edge of **SIDES** by pushing **CASTER** stem into socket until it "clicks" into position, as shown in FIG. 2C

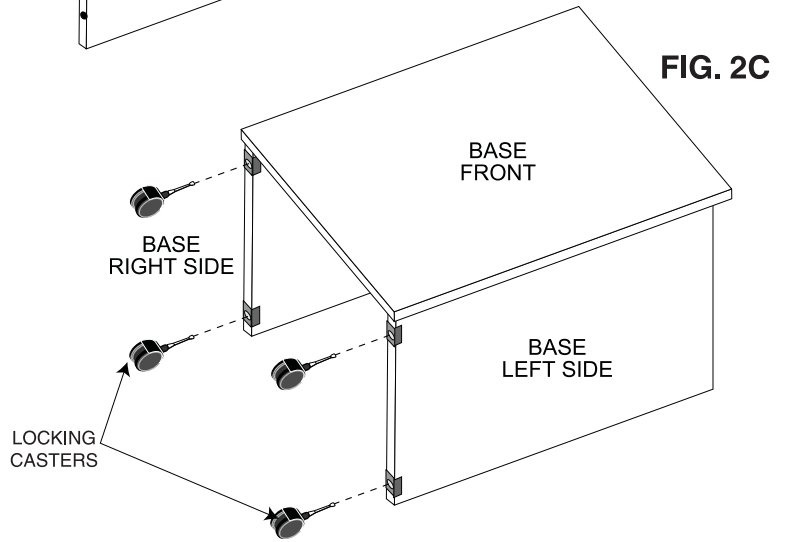
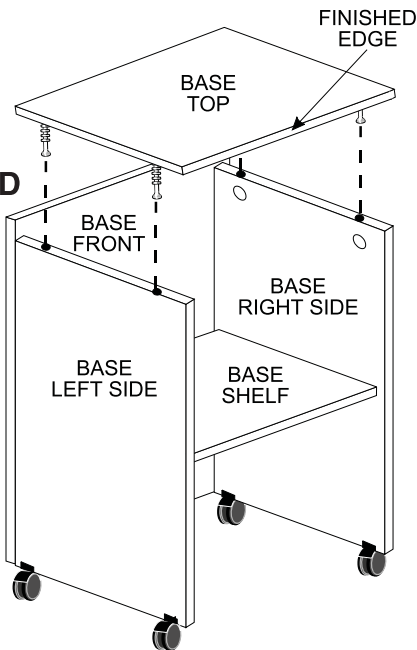


FIG. 2C

FIG. 2D



Using 2 people, stand assembled parts up onto **CASTERS** as shown in FIG. 2D.

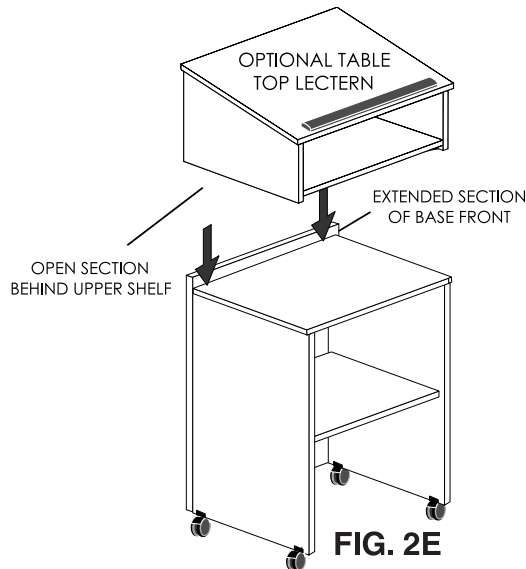


FIG. 2E

Align and attach **BASE TOP** to **SIDES**. NOTE: Finished edge on **BASE TOP** faces out. Tighten CAMS. NOTE: If **Table Top Lectern** has been purchased for use with this unit, attach the 2 units together as shown in FIG. 2E.